



STANDARD 100



SE001 217780
TESTEX

HEAT TRANSFER VINYL

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CUTTING
VINYL

SUBLIMATION
PRINTING

SOLVENT
PRINTING



COMPANY INTRODUCTION

UNITRADE

Manufactures heat transfer vinyl and exports 30+ items to 40 countries. We are proud to represent dependable products and always do our best to keep the quality stable.

Whatever you are looking to decorate, we have the widest selection in the industry and develop to release the most innovative materials.

We provide as many choices as possible. We take a customer's focus. We listen to you.

We bring inspiration and innovation to everyone in the world. You can carry out anything you imagine with UNITRADE.

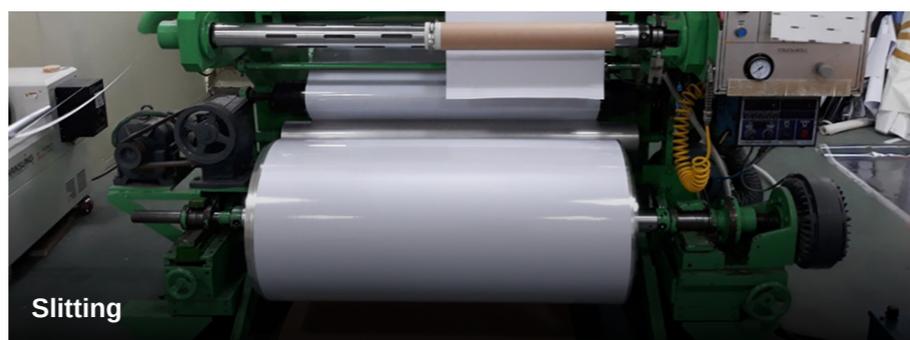


FACTORY INFORMATION



Location	Yangju-si, Gyeonggi-do, South Korea
Site Area	106,750 Sq.ft
Factory Flooring Area	35,500 Sq.ft
Warehouse Area	17,790 Sq.ft

MACHINERY



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Soft Cut

*Premium Full Matt Finish



Video

- Most popular item available in a range of colors with a premium full matt finish vinyl. A perfect fit for delicate designs.

Material	PU
Carrier	Adhesive
Thickness	90 µm
Vinyl Finish	Matt
Wash-resistance	50 washes
Roll size	51 cm x 25 m

Application Instructions

Suggested Cutting Settings

- ⚙️ Graphtec CE6000-60
 - ✂️ 45° ⚙️ 9-12 ⏱️ 30cm/sec
- ⚙️ Silhouette Cameo 4
 - ✂️ 45° ⚙️ 4-8 ⏱️ 10cm/sec

Transfer Settings

- ⌚ 7 seconds ⌡️ 140-160°C
- ⚙️ Medium 📄 Hot peel

Color Guide



Easy Cut

*Premium Full Matt Finish



Video

- Go-to vinyl for daily use. Resistant to high temperatures.

Material	PVC
Carrier	Non-adhesive
Thickness	Normal 180 µm Neon 210 µm
Vinyl Finish	Matt
Wash-resistance	50 washes
Roll size	51 cm x 25 m

Application Instructions

Suggested Cutting Settings

- ⚙️ Graphtec CE6000-60
 - ✂️ 45° ⚙️ 14-17 ⏱️ 30cm/sec
- ⚙️ Silhouette Cameo 4
 - ✂️ 45° ⚙️ 7-10 ⏱️ 10cm/sec

Transfer Settings

- ⌚ 7 seconds ⌡️ 140-160°C
- ⚙️ Medium 📄 Cool peel

Color Guide



Water Based PU

- Generates less VOCs from preventing the use of organic solvents.
- Sustainability
- Green Technology
- Environmentally Certified
- Naturally Blocking Dye-migration (Subli-Stop)

Material	PU
Carrier	Adhesive
Thickness	90 µm
Vinyl Finish	Matt
Wash-resistance	50 washes
Roll size	51 cm x 25 m

Application Instructions

Suggested Cutting Settings

Graphtec CE6000-60
 45° 9-12 30cm/sec

Transfer Settings

10 seconds 140°C
 Medium Hot peel



PVC Adhesive

- Easy to work and peel off. A perfect fit for delicate designs.

Material	PVC
Carrier	Adhesive
Thickness	150 µm ± 30 µm
Vinyl Finish	Matt
Wash-resistance	50 washes
Roll size	51 cm x 25 m

Application Instructions

Suggested Cutting Settings

Graphtec CE6000-60
 45° 14-17 30cm/sec

Transfer Settings

7 seconds 140°C
 High Hot peel



Color Guide



Super Stretch

- Ultimate flexibility for activewear. Effortless to cut, weed, and apply with precision, delivering vibrant results on any fabric.

Material	PU
Carrier	Adhesive
Thickness	90 µm
Vinyl Finish	Matt
Wash-resistance	50 washes
Roll size	51 cm x 25 m

Application Instructions

Suggested Cutting Settings

- Graphtec CE6000-60
45° 14-17 30cm/sec
- Silhouette Cameo 4
45° 7-10 10cm/sec

Transfer Settings

- 7 seconds 140-160°C
- Medium Hot peel

Color Guide



Pro

- Premium durability with 450-micron thick PU film. Effortless to cut, weed, and transfer, ensuring long-lasting performance on any fabric.

Material	PU
Carrier	Adhesive
Thickness	450 µm
Vinyl Finish	Matt
Wash-resistance	30 washes
Roll size	51 cm x 25 m

Application Instructions

Suggested Cutting Settings

- Graphtec CE6000-60
45° 19-23 30cm/sec
- Silhouette Cameo 4
45° 15-20 10cm/sec

Transfer Settings

- 7-10 seconds 150-160°C
- Medium Hot peel

Color Guide



T800

- Robust thickness that adds substance to your fabric. Ideal for bold designs with a striking presence.

Material	PU
Carrier	Adhesive
Thickness	800 µm
Vinyl Finish	Matt
Wash-resistance	30 washes (cold wash)
Roll size	45 cm x 25 m

- Application Instructions

Suggested Cutting Settings

⚙️ Graphtec CE6000-60
 ✂️ 60° ⚙️ 24-30 ⏱️ 15cm/sec

Transfer Settings

⌚ 10 seconds 🌡️ 140-150°C
 🌀 Medium 📄 Hot peel

- Color Guide



Silicone

- Premium matt finish crafted for sportswear and designer apparel. Non-toxic and highly heat-resistant for superior performance.

Material	Silicone
Carrier	Non-Adhesive
Thickness	150 µm 350 µm 600 µm
Vinyl Finish	Matt
Wash-resistance	50 washes
Roll size	51 cm x 25 m

- Application Instructions

Suggested Cutting Settings

⚙️ Graphtec CE6000-60
 ✂️ 45° ⚙️ 22-23 ⏱️ 25cm/sec

⚙️ Silhouette Cameo 4
 ✂️ 45° ⚙️ 15-20 ⏱️ 10cm/sec

Transfer Settings

⌚ 7-10 seconds 🌡️ 150-160°C
 🌀 Medium 📄 Cool peel

- Color Guide



Reflective



Video

- Offers a high-visibility look in low-light situations. Primarily used for safety apparel, sportswear, and promotional clothing. Easy to cut, weed, and transfer, making it versatile for a wide range of applications.

Material	Glass beads
Carrier	Adhesive
Thickness	150 µm
Wash-resistance	50 washes
Roll size	51 cm x 25 m

• Application Instructions

Suggested Cutting Settings

- ⚙️ Graphtec CE6000-60
- ✂️ 45° ⚙️ 14-17 ⚡️ 30cm/sec
- ⚙️ Silhouette Cameo 4
- ✂️ 45° ⚙️ 7-10 ⚡️ 10cm/sec

Transfer Settings

- 🕒 7 seconds 🌡️ 150-160°C
- ⚙️ Medium 📄 Hot peel

• Color Guide



3D Reflective

- Enhance your designs with a unique 3D reflective effect.

Material	PU
Thickness	600 µm ± 50 µm
Wash-resistance	30 washes
Roll size	50 cm x 25 m

• Application Instructions

Suggested Cutting Settings

- ⚙️ Graphtec CE6000-60
- ✂️ 45° ⚙️ 24-26 ⚡️ 30cm/sec

Transfer Settings

- 🕒 10 seconds 🌡️ 150°C
- ⚙️ High 📄 Cool peel

• Color Guide



Metallic

- Mirror-like shine that makes your designs dazzle. Perfect for adding a striking, reflective effect.

Material	Foil
Carrier	Adhesive
Thickness	100 µm
Wash-resistance	30 washes
Roll size	50 cm x 50 m

- Application Instructions

Suggested Cutting Settings

- Graphtec CE6000-60
 - 45° 17-20 30cm/sec
- Silhouette Cameo 4
 - 45° 10-15 10cm/sec

Transfer Settings

- 7 seconds 130-150°C
- Medium Cool peel

- Color Guide



Glitter



Video

- Glitter is one of the most popular choices for a twinkling look to spice up your design.

Material	Glitter
Carrier	Adhesive
Thickness	330 µm
Wash-resistance	30 washes
Roll size	50 cm x 50 m

- Application Instructions

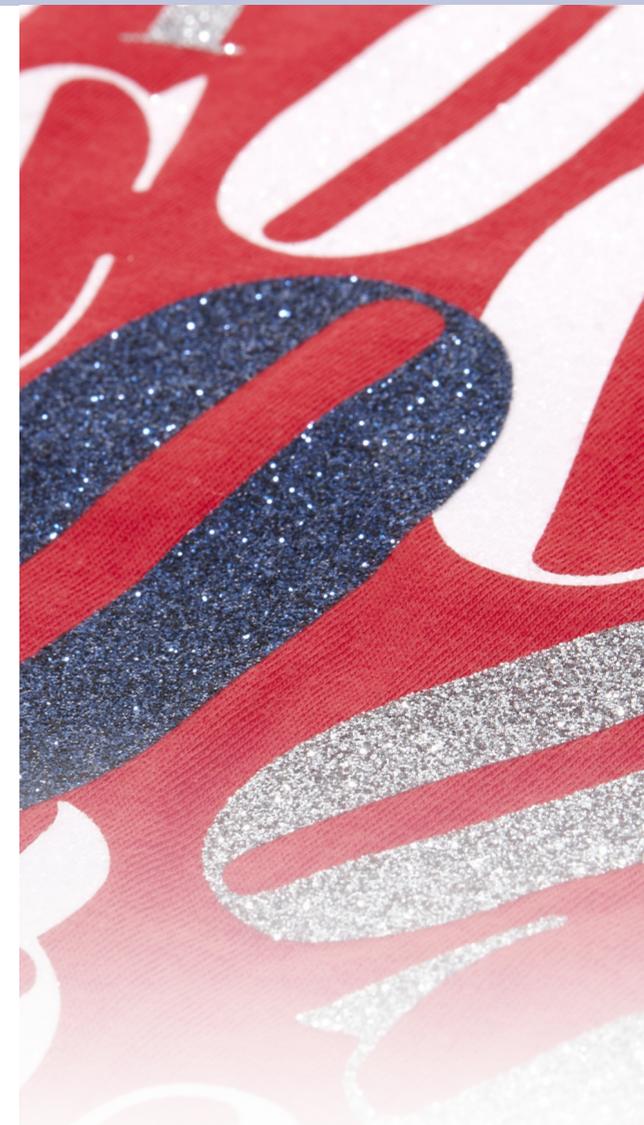
Suggested Cutting Settings

- Graphtec CE6000-60
 - 45° 19-22 30cm/sec
- Silhouette Cameo 4
 - 45° 15-20 10cm/sec

Transfer Settings

- 7 seconds 150-160°C
- Medium Hot peel

- Color Guide



Stretch Foil



Video

- Plotter-cuttable foil resistant to washing. A variety of color ranges and soft, thin texture shines the design.

Material	Foil
Carrier	Adhesive
Thickness	60 µm
Wash-resistance	30 washes
Roll size	50 cm x 50 m

Application Instructions

Suggested Cutting Settings

- Graphtec CE6000-60
 45° 13-16 30cm/sec
- Silhouette Cameo 4
 45° 4-7 10cm/sec

Transfer Settings

- 7-10 seconds 140-160°C
- Medium Cool peel

Color Guide



Holographic



Video

- Eye-catching holographic effect that transforms your designs with dynamic, shifting colors.

Material	Foil
Carrier	Adhesive
Thickness	100 µm
Wash-resistance	30 washes
Roll size	50 cm x 50 m

Application Instructions

Suggested Cutting Settings

- Graphtec CE6000-60
 45° 15-19 30cm/sec
- Silhouette Cameo 4
 45° 10-15 10cm/sec

Transfer Settings

- 7 seconds 140-160°C
- Medium Hot peel



Color Guide



Chameleon

- Iridescent surface changes effects depending on garment colors. Chrome-like transparent film.

Material	PET
Carrier	Adhesive
Thickness	100 µm
Wash-resistance	30 washes
Roll size	49 cm x 50 m

- Application Instructions

Suggested Cutting Settings

- ⚙ Graphtec CE6000-60
- ✂ 45° ⚙ 14-17 ⏱ 30cm/sec
- ⚙ Silhouette Cameo 4
- ✂ 45° ⚙ 10-15 ⏱ 10cm/sec

Transfer Settings

- 🕒 7 seconds 🌡 140-160°C
- ⚙ Medium 📄 Cool peel

- Color Guide



Glow in the Dark



Video

- Luminous polyurethane film that lights up your designs in the dark, adding a unique, glowing touch.

Material	PU
Carrier	Adhesive
Thickness	130 µm
Vinyl Finish	Matt
Wash-resistance	50 washes
Roll size	51 cm x 25 m

- Application Instructions

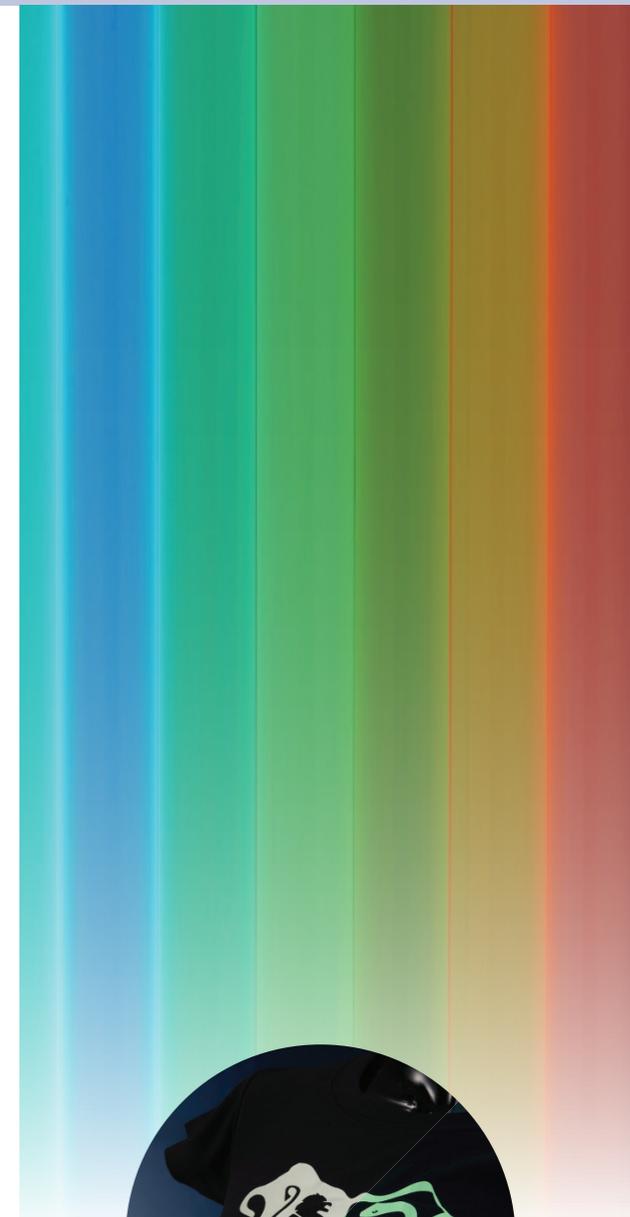
Suggested Cutting Settings

- ⚙ Graphtec CE6000-60
- ✂ 45° ⚙ 14-17 ⏱ 30cm/sec
- ⚙ Silhouette Cameo 4
- ✂ 45° ⚙ 7-10 ⏱ 10cm/sec

Transfer Settings

- 🕒 7 seconds 🌡 140-160°C
- ⚙ Medium 📄 Hot peel

- Color Guide



Block

- Blocking dye migration and maintains graphic looking vibrant on sublimated polyester fabric.

Material	PU
Carrier	Adhesive
Thickness	140 µm
Vinyl Finish	Matt
Wash-resistance	30 washes
Roll size	51 cm x 25 m

• Application Instructions

Suggested Cutting Settings

- ⚙ Graphtec CE6000-60
- ✂ 45° ⚙ 19-22 ⏱ 30cm/sec
- ⚙ Silhouette Cameo 4
- ✂ 45° ⚙ 7-10 ⏱ 10cm/sec

Transfer Settings

- ⌚ 7-10 seconds 🌡 150-160°C
- ⚙ Medium 📄 Hot peel

• Color Guide



Flock



Video

- Suede like texture for a rich, velvety finish. Easy to cut and weed for stylish, tactile designs.

Material	Viscose
Carrier	Adhesive
Thickness	450 µm
Wash-resistance	30 washes
Roll size	51 cm x 25 m

• Application Instructions

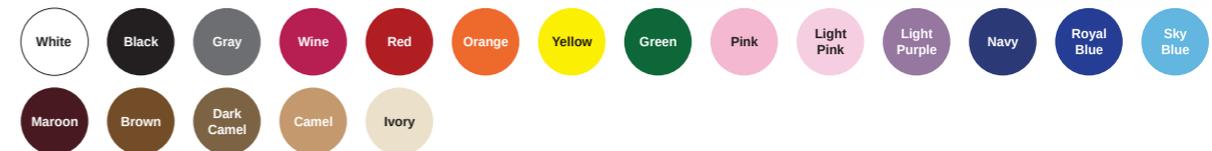
Suggested Cutting Settings

- ⚙ Graphtec CE6000-60
- ✂ 45° ⚙ 19-22 ⏱ 30cm/sec
- ⚙ Silhouette Cameo 4
- ✂ 45° ⚙ 15-20 ⏱ 10cm/sec

Transfer Settings

- ⌚ 7-10 seconds 🌡 150-160°C
- ⚙ High 📄 Hot peel

• Color Guide



Mesh



Video

- Breathable vinyl with tiny openings, perfect for activewear that needs flexibility and ventilation.

Material	PU
Carrier	Adhesive
Thickness	100 µm
Vinyl Finish	Semi-Matt
Wash-resistance	50 washes
Roll size	51 cm x 25 m

- Application Instructions

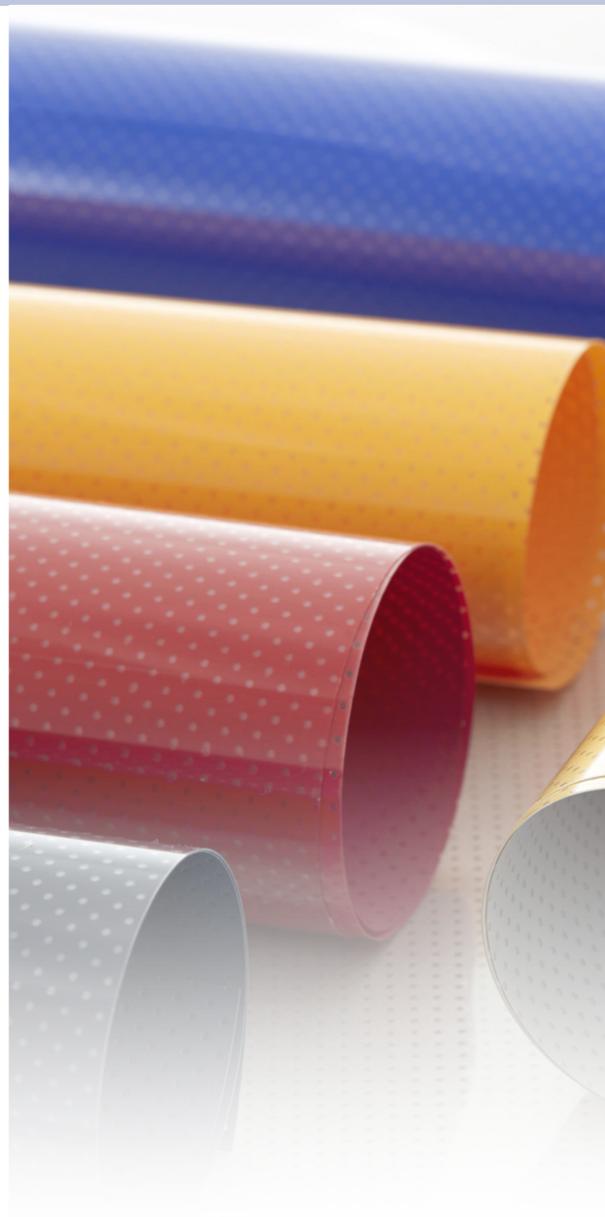
Suggested Cutting Settings

- Graphtec CE6000-60
45° 14-17 30cm/sec
- Silhouette Cameo 4
45° 5-10 10cm/sec

Transfer Settings

- 7 seconds 140-160°C
- Medium Hot peel

- Color Guide



Subli-Fabric Plus



Video

- Thin polyester material for sublimation printing. Designed to be used directly with sublimation printers without sublimation paper.

Material	Polyester
Carrier	Adhesive
Thickness	180 µm
Wash-resistance	50 washes
Roll size	44 cm x 25 m

- Application Instructions

Suggested Cutting Settings

- Graphtec CE6000-60
45° 17-20 30cm/sec
- Silhouette Cameo 4
45° 15-20 10cm/sec

Transfer Settings

- 10 seconds 180-190°C
- High Hot peel



Subli-Fabric



Video

- Soft texture with excellent color fastness. Requires sublimation paper in sublimation printers.

Material	Polyester
Carrier	Adhesive
Thickness	300 µm
Wash-resistance	50 washes
Roll size	44 cm x 25 m

Application Instructions

Suggested Cutting Settings

- ⚙ Graphtec CE6000-60
✂ 45° ⚙ 19-23 ⏱ 30cm/sec
- ⚙ Silhouette Cameo 4
✂ 45° ⚙ 20-25 ⏱ 10cm/sec

Transfer Settings (1st)

- ⌚ 20-30 seconds 🌡 180-190°C
- ⚙ High ☑ Hot peel

Transfer Settings (2nd)

- ⌚ 7-10 seconds 🌡 150-160°C
- ⚙ Medium ☑ Hot peel



Subli-PU



Video

- A polyurethane film for sublimation printing. Compatible with sublimation printers, it delivers vibrant and durable prints, ideal for customizing various fabrics.

Material	PU
Carrier	Adhesive
Thickness	120 µm
Wash-resistance	30 washes
Roll size	51 cm x 25 m, A3, A4, 11"x17", 8.5"x11"

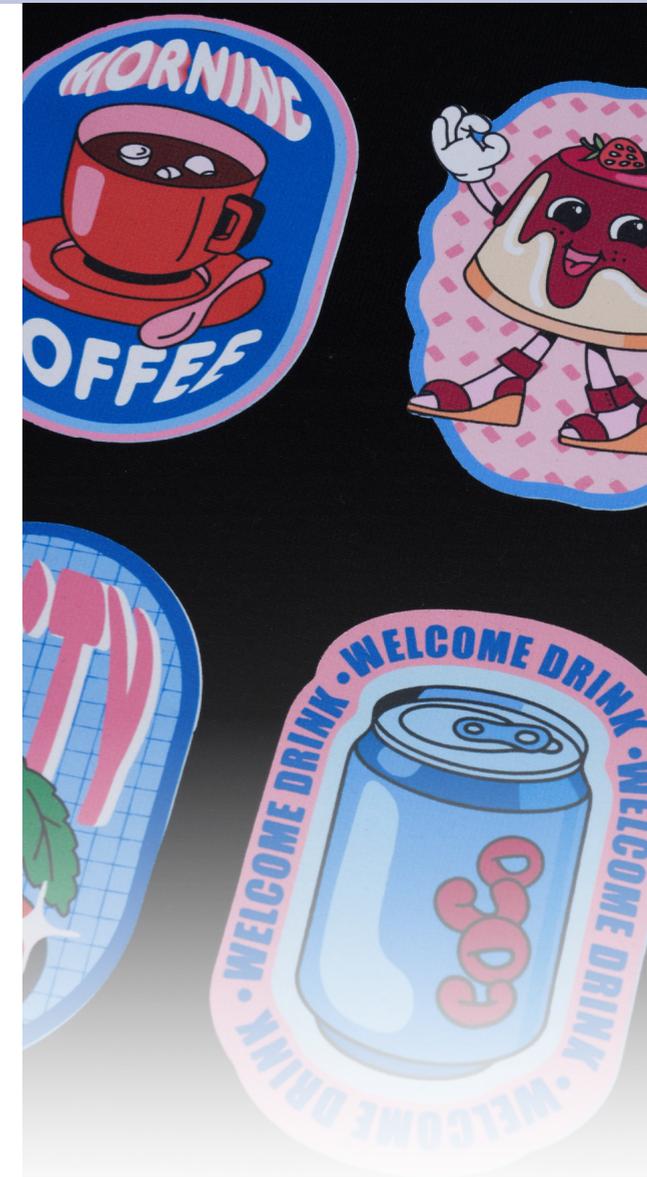
Application Instructions

Suggested Cutting Settings

- ⚙ Graphtec CE6000-60
✂ 45° ⚙ 14-17 ⏱ 30cm/sec
- ⚙ Silhouette Cameo 4
✂ 45° ⚙ 7-10 ⏱ 10cm/sec

Transfer Settings

- ⌚ 7 seconds 🌡 150-170°C
- ⚙ High ☑ Hot peel



Subli-Flock



Video

- Suede-like flock for sublimation printing. Requires sublimation paper in sublimation printers.

Material	Viscose
Carrier	Adhesive
Thickness	540 µm
Wash-resistance	50 washes
Roll size	44 cm x 25 m

Application Instructions

Suggested Cutting Settings

- ⚙️ Graphtec CE6000-60
- ✂️ 45° ⚙️ 23-26 ⏱️ 30cm/sec
- ⚙️ Silhouette Cameo 4
- ✂️ 45° ⚙️ 20-25 ⏱️ 10cm/sec

Transfer Settings (1st)

- ⌚ 20-30 seconds 🌡️ 180-190°C
- ⚙️ High Hot peel

Transfer Settings (2nd)

- ⌚ 7-10 seconds 🌡️ 150-160°C
- ⚙️ Medium Hot peel



Subli Cotton



Video

- A groundbreaking solution that enables seamless transfers onto pure cotton, overcoming the limitations of polyester blends. Perfect for expanding possibilities in textile design.

Cutout type

1. Print mirrored image on Subli cotton paper.
2. Attach transfer tape to the back.
3. Cut using plotter.
(Blade 45, Pressure 13-14, Speed 30).
4. Weed the motif.
5. Press printed side down on fabric at 150°C for 30 seconds.
6. Remove paper and tape.
7. Done!

Scene type

1. Print mirrored image on Subli cotton paper.
2. Place printed side down on fabric and press at 150°C for 30 seconds.
3. Remove the paper.
4. Done!

Wash-resistance	30 washes
Roll size	51 cm x 25 m 102 cm x 50 m

Transfer Settings

- ⌚ 30 seconds 🌡️ 150°C
- ⚙️ High Cool peel



PU Print

- Eco-solvent printable film for t-shirts, sportswear and uniforms in colorful logos.

Material	PU
Carrier	Adhesive
Thickness	75 µm
Vinyl Finish	Matt
Wash-resistance	30 washes
Roll size	51 cm x 25 m

- Application Instructions

Suggested Cutting Settings

- Graphtec CE6000-60
 - 45° 9-12 30cm/sec
- Silhouette Cameo 4
 - 45° 4-8 10cm/sec

Transfer Settings

- 7 seconds 140-160°C
- Medium Hot peel



PVC Print

- Eco-solvent printable film offering a cost. Effective solution for high-quality, vibrant prints.

Material	PVC
Carrier	Adhesive
Thickness	150 µm
Vinyl Finish	Matt
Wash-resistance	30 washes
Roll size	51 cm x 25 m

- Application Instructions

Suggested Cutting Settings

- Graphtec CE6000-60
 - 45° 14-17 30cm/sec
- Silhouette Cameo 4
 - 45° 7-10 10cm/sec

Transfer Settings

- 7 seconds 140-160°C
- Medium Hot peel



Block Print

- Anti-sublimation polyurethane film for digital printing.

Material	PU
Carrier	Adhesive
Thickness	150 µm
Vinyl Finish	Matt
Wash-resistance	30 washes
Roll size	51 cm x 25 m

- Application Instructions

Suggested Cutting Settings

- ⚙ Graphtec CE6000-60
- ✂ 45° ⚙ 9-12 ⏱ 30cm/sec
- ⚙ Silhouette Cameo 4
- ✂ 45° ⚙ 4-8 ⏱ 10cm/sec

Transfer Settings

- ⌚ 7-10 seconds 🌡 150-160°C
- ⚙ Medium ☑ Hot peel



Inkjet Flex



Video

- Discover unparalleled versatility with our elastic waterproof vinyl, offering luxurious softness for enhancing sweaters, caps, and bags on any fabric, ensuring flawless results every time.

Thickness	120 µm
Wash-resistance	30 washes
Roll size	51 cm x 25 m, A3, A4, 11"x17", 8.5"x11"

- Application Instructions

Suggested Cutting Settings

- ⚙ Graphtec CE6000-60
- ✂ 45° ⚙ 14~17 ⏱ 30cm/sec

Transfer Settings

- ⌚ 7~10 seconds 🌡 150~170°C
- ⚙ High ☑ Hot peel



Twill Cut



Video

- **Cuttable polyester fabric with PET film:** Ideal for creating unique designs and sewn lettering, and easy to cut.

Material	Polyester
Carrier	Adhesive
Thickness	380 µm
Wash-resistance	30 washes
Roll size	50 cm x 25 m

- **Application Instructions**

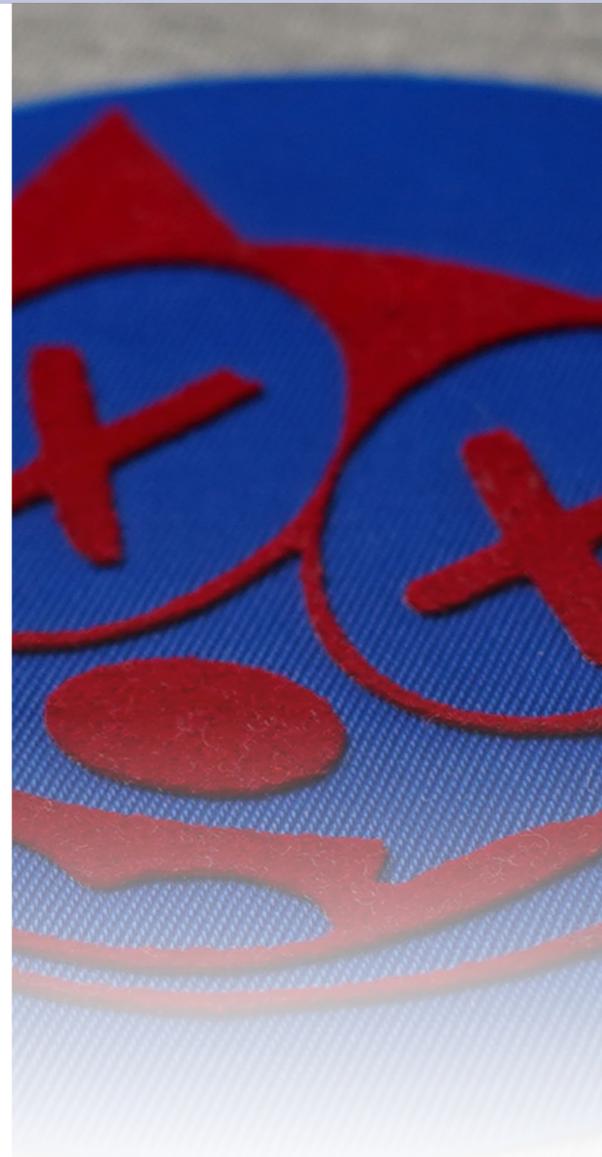
Suggested Cutting Settings

⚙️ Graphtec CE6000-60
 ✂️ 45° ⚙️ 26-30 ⌚ 30cm/sec

Transfer Settings

⌚ 7-10 seconds 🌡️ 150-170°C
 ⚙️ High 🗑️ Hot peel

- **Color Guide**



Twill Patch



Video

- **Ideal for unique graphics and fashionable logos:** soft, silky texture with special edge treatments for both sewing and non-sewing applications, and suitable for laser cutting.

Material	Polyester
Thickness	400 µm
Wash-resistance	30 washes
Roll size	50 cm x 25 m

- **Application Instructions**

Transfer Settings

⌚ 7-10 seconds 🌡️ 150-170°C
 ⚙️ High 🗑️ Hot peel

- **Color Guide**



Metal Fabric

- Elevate your designs with Metal Fabric, offering exceptional durability.

Material	Fabric
Thickness	360 µm ± 10 µm
Wash-resistance	30 washes
Roll size	47 cm x 25 m

- Application Instructions

Suggested Cutting Settings

⚙️ Graphtec CE6000-60
 ✂️ 45° ⚙️ 20-22 ⏱️ 30cm/sec

Transfer Settings

⌚ 10 seconds 🌡️ 150°C
 ⚙️ High 📄 Hot peel

- Color Guide



3D Puff



Video

- Distinct thickness and unique texture for adding a special, elevated touch to your designs.

Material	PU
Thickness	150µm
Wash-resistance	30 washes (cold wash)
Roll size	51 cm x 25 m

- Application Instructions

Suggested Cutting Settings

⚙️ Graphtec CE6000-60
 ✂️ 45° ⚙️ 22-24 ⏱️ 30cm/sec

Transfer Settings

⌚ 7 seconds 🌡️ 120-140°C
 ⚙️ High 📄 Hot peel

- Color Guide



Reflective Puff



Video

- Transform your designs with the unique Reflective Puff effect.

Material	PU, Reflection Powder
Thickness	240 µm ± 40 µm
Wash-resistance	30 washes
Roll size	50 cm x 25 m

- Application Instructions

Suggested Cutting Settings

⚙️ Graphtec CE6000-60
 ✂️ 45° ⚙️ 20-22 ⏱️ 30cm/sec

Transfer Settings

⌚ 10 seconds 🌡️ 140-145°C
 ⚙️ Medium 📄 Warm peel

- Color Guide



Glitter Puff

- Add a touch of sparkle and dimension to your designs with our premium Glitter Puff.

Material	Glitter, PU
Thickness	220 µm ± 30 µm
Wash-resistance	30 washes
Roll size	50 cm x 25 m

- Application Instructions

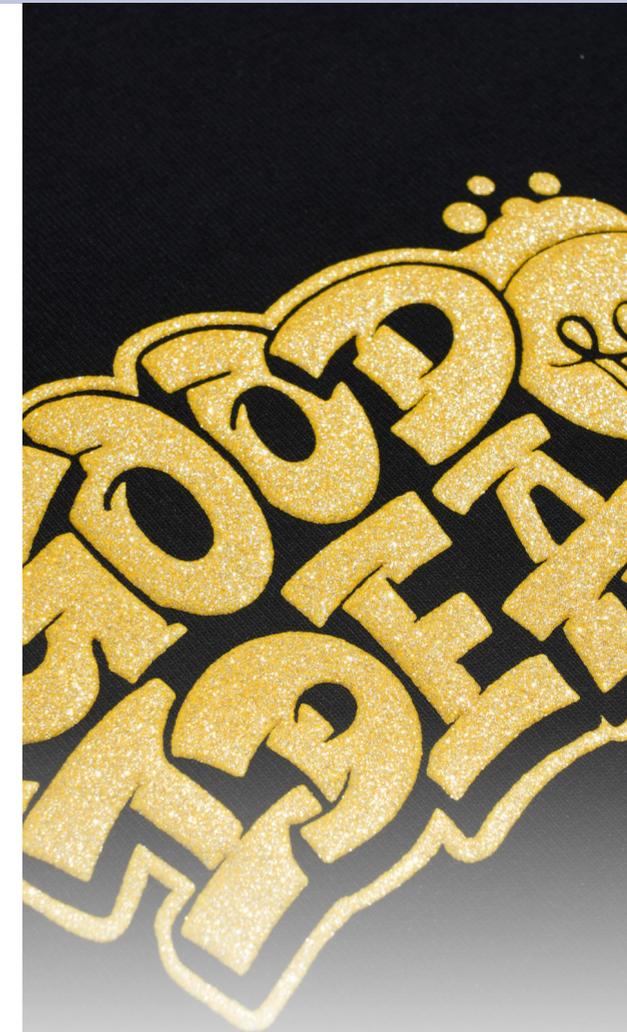
Suggested Cutting Settings

⚙️ Graphtec CE6000-60
 ✂️ 45° ⚙️ 20-22 ⏱️ 30cm/sec

Transfer Settings

⌚ 10 seconds 🌡️ 140-145°C
 ⚙️ Medium 📄 Hot peel

- Color Guide



Self-Adhesive Vinyl



Video

- Permanent adhesive vinyl for craft. Used for smooth surfaces such as glass, plastic, metal and painted wood.

Material	Polymeric PVC
Vinyl Finish	Semi-Matt
Roll size	61 cm x 50 m

- Application Instructions

Suggested Cutting Settings

- Graphtec CE6000-60
 - 45° 8-10 15cm/sec
- Silhouette Cameo 4
 - 45° 3-4 10cm/sec



DTF Film

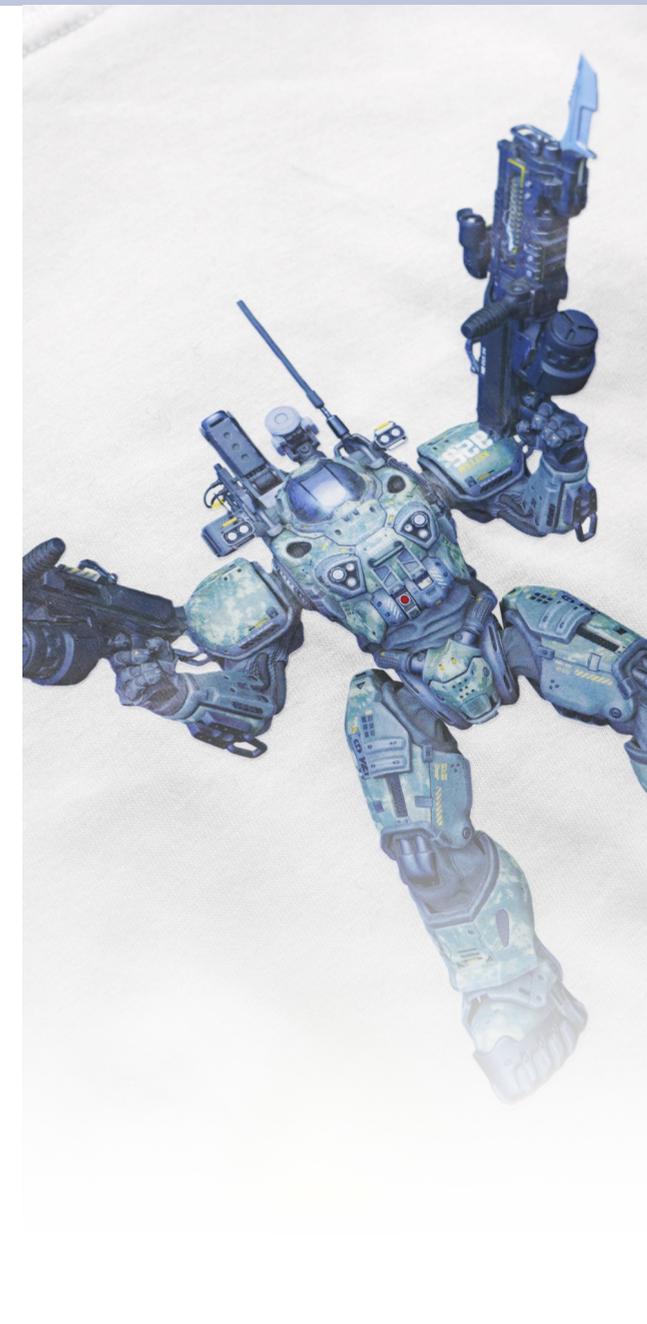
- Excellent washability and durability of the dual matt DTF film providing better printing quality and detailed designs.

Material	PET
Thickness	75 µm
Vinyl Finish	Both sides matt
Roll size	60 cm x 100 m

- Application Instructions

Transfer Settings

- 7 seconds 140-160°C
- Medium Hot peel



DTF Ink

- Versatile printing for a wide range of fabrics, offering convenience and flexibility for various applications.

- Application Instructions

⚙️ DTF (C, M, Y, K, WH)

1kg Bottle

⚙️ Description

Water Based Pigment Ink

⚙️ Application Head

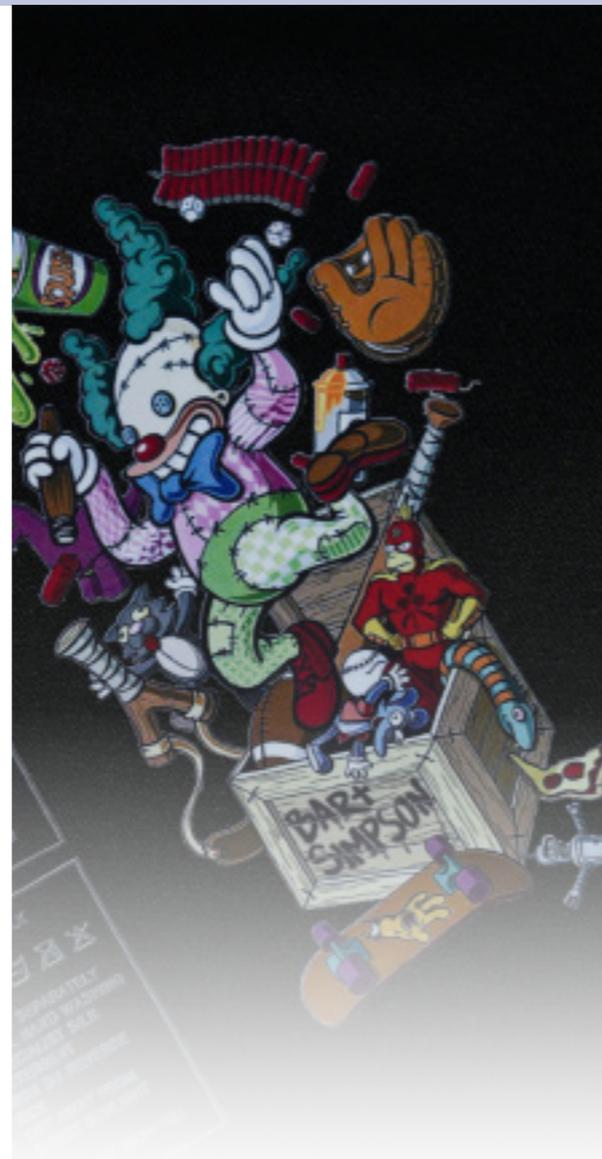
Epson I3200 Head

Transfer Settings

🕒 10 seconds 🌡️ 140-150°C

🔊 Medium

- Color Guide



DTF Paper

- Exceptional quality and color fastness with vibrant, durable prints, offering unparalleled convenience for diverse printing needs.

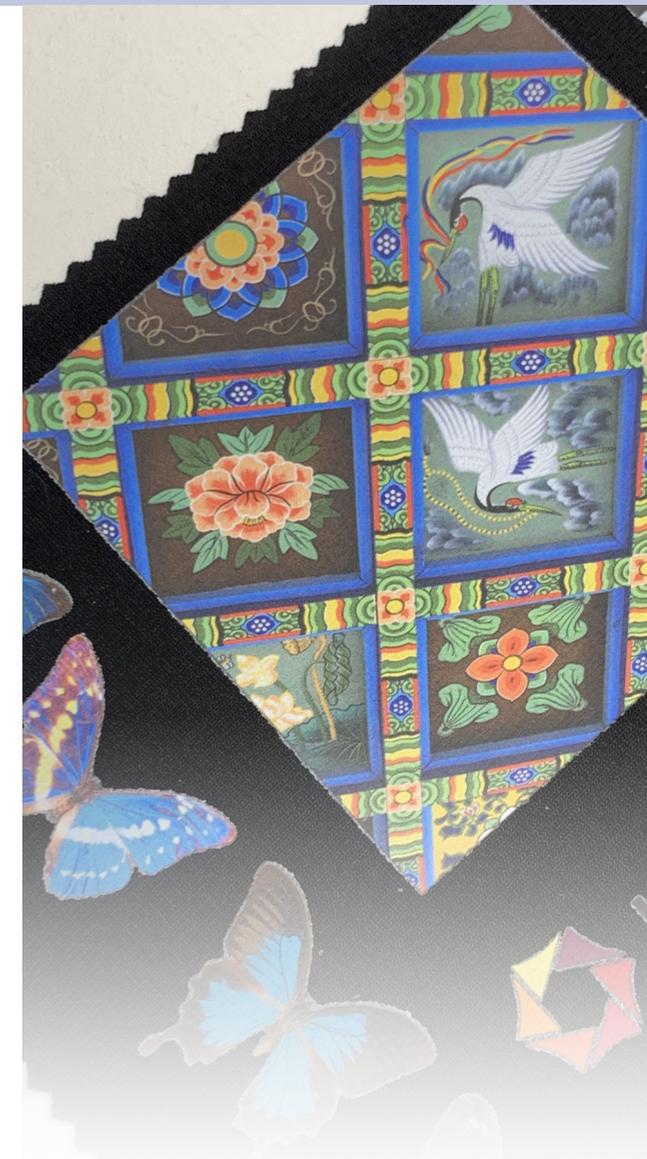
Material	Paper
Thickness	90 µm
Wash-resistance	30 washes
Roll size	60 cm x 100 m

- Application Instructions

Transfer Settings

🕒 10 seconds 🌡️ 150°C
 🔊 High ☑️ Cool peel

- Color Guide



Transfer Tape

- Adhesive polyethylene carrier designed for the application of digital printing films. Provides smooth and precise transfer, ensuring accurate placement and adhesion of graphics on various surfaces.

Material	PET
Carrier	Adhesive
Thickness	70 µm
Roll size	50 cm x 50 m



WASH & CARE INSTRUCTIONS

01



Wait 24 hours before first wash
Wash textiles inside out
Machine wash warm or cold
using mild detergent

02



Do not bleach

03



Do not dry clean

04



Do not use steam
Iron on the inside out only

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Product	Material	Carrier	Thickness	Vinyl Finish	Graphtec			Silhouette Cameo 4			Application	Peel off	Product Size	Wash Resistance
					Blade °	Blade Pressure	Speed	Blade °	Blade Pressure	Speed				
SOFT CUT	PU	Adhesive	90	Matt	45°	9-12	30cm/sec	45°	4-8	10cm/sec	140-160°C, 7 seconds, Medium pressure	Hot	51 cm x 25 meters	50 washes
EASY CUT	PVC	Non-adhesive	NORMAL 180 - NEON 210	Matt	45°	14-17	30cm/sec	45°	7-10	10cm/sec	140-160°C, 7 seconds, Medium pressure	Cool	51 cm x 25 meters	50 washes
WATER BASED PU	PU	Adhesive	90	Matt	45°	9-12	30cm/sec	45°	4-8	10cm/sec	140 °C 10 seconds Medium Pressure	Hot	51 cm x 25 meters	50 washes
SUPER STRETCH	PU	Adhesive	90	Matt	45°	14-17	30cm/sec	45°	7-10	10cm/sec	140-160°C, 7 seconds, Medium pressure	Hot	51 cm x 25 meters	50 washes
PRO	PU	Adhesive	450	Matt	45°	19-23	30cm/sec	45°	15-20	10cm/sec	150-160°C, 7-10 seconds, Medium pressure	Hot	51 cm x 25 meters	30 washes
T800	PU	Adhesive	800	Matt	60°	24-30	15cm/sec	60°	20-25	10cm/sec	140-150°C, 10 seconds, Medium pressure	Hot	45 cm x 25 meters	30 washes (cold wash)
SILICONE	Silicone	Non-Adhesive	150 350 600	Matt	45°	22-23	25cm/sec	45°	15-20	10cm/sec	150-160°C, 7-10 seconds, Medium pressure	Cool	51 cm x 25 meters	50 washes
REFLECTIVE	Glass beads	Adhesive	150	Glossy	45°	14-17	30cm/sec	45°	7-10	10cm/sec	150-160°C, 7 seconds, Medium pressure	Hot	51 cm x 25 meters	50 washes
METALLIC	Foil	Adhesive	100	Glossy	45°	17-20	30cm/sec	45°	10-15	10cm/sec	130-150°C, 7 seconds, Medium pressure	Cool	50 cm x 50 meters	30 washes
GLITTER	Glitter	Adhesive	330	Glossy	45°	19-22	30cm/sec	45°	15-20	10cm/sec	150-160°C, 7-10 seconds, Medium pressure	Hot	50 cm x 50 meters	30 washes
STRETCH FOIL	Foil	Adhesive	60	Glossy	45°	13-16	30cm/sec	45°	4-7	10cm/sec	140-160°C, 7-10 seconds, Medium pressure	Cool	50 cm x 50 meters	30 washes
HOLO GRAPHIC	Foil	Adhesive	100	Glossy	45°	15-19	30cm/sec	45°	10-15	10cm/sec	140-160°C, 7 seconds, Medium pressure	Hot	50 cm x 50 meters	30 washes
CHAMELEON	PET	Adhesive	100	Glossy	45°	14-17	30cm/sec	45°	10-15	10cm/sec	140-160°C, 7 seconds, Medium pressure	Cool	49 cm x 50 meters	30 washes
GLOW IN THE DARK	PU	Adhesive	130	Matt	45°	14-17	30cm/sec	45°	7-10	10cm/sec	140-160°C, 7 seconds, Medium pressure	Hot	51 cm x 25 meters	50 washes
BLOCK	PU	Adhesive	140	Matt	45°	19-22	30cm/sec	45°	7-10	10cm/sec	150-160°C, 7-10 seconds, Medium pressure	Hot	51 cm x 25 meters	30 washes
FLOCK	Viscose	Adhesive	450	Suede	45°	19-22	30cm/sec	45°	15-20	10cm/sec	150-160°C, 7-10 seconds, High pressure	Hot	51 cm x 25 meters	30 washes
MESH	PU	Adhesive	100	Semi-Matt	45°	14-17	30cm/sec	45°	5-10	10cm/sec	140-160°C, 7 seconds, Medium pressure	Hot	51 cm x 25 meters	50 washes
SUBLI-FABRIC PLUS	Polyester	Adhesive	180	Fabric	45°	17-20	30cm/sec	45°	15-20	10cm/sec	180-190°C, 10 seconds, High pressure	Hot	44 cm x 25 meters	50 washes
SUBLI-FABRIC	Polyester	Adhesive	300	Fabric	45°	19-23	30cm/sec	45°	20-25	10cm/sec	1st. 180-190°C, 20-30 seconds, High pressure - 2nd. 150-160°C, 7-10 seconds, Medium pressure	Hot	44 cm x 25 meters	50 washes
SUBLI-PU	PU	Adhesive	120	Semi-Matt	45°	14-17	30cm/sec	45°	7-10	10cm/sec	150-170°C, 7-10 seconds, High pressure	Hot	A3, A4, 11"x17", 8.5"x11"	30 washes

Product	Material	Carrier	Thickness	Vinyl Finish	Graphtec			Silhouette Cameo 4			Application	Peel off	Product Size	Wash Resistance
					Blade °	Blade Pressure	Speed	Blade °	Blade Pressure	Speed				
SUBLI-FLOCK	Viscose	Adhesive	540	Suede	45°	23-26	30cm/sec	45°	20-25	10cm/sec	1st. 180-190°C, 20-30 seconds, High pressure - 2nd. 150-160°C, 7-10 seconds, Medium pressure	Hot	44 cm x 25 meters	50 washes
SUBLI COTTON	-	-	-	-	-	-	-	-	-	-	150°C 30 seconds, High Pressure	Cool	51 cm x 25 meters	30 washes
PU PRINT	PU	Adhesive	75	Matt	45°	9-12	30cm/sec	45°	4-8	10cm/sec	140-160°C, 7 seconds, Medium pressure	Hot	51 cm x 25 meters	30 washes
PVC PRINT	PVC	Adhesive	150	Matt	45°	14-17	30cm/sec	45°	7-10	10cm/sec	140-160°C, 7 seconds, Medium pressure	Hot	51 cm x 25 meters	30 washes
BLOCK PRINT	PU	Adhesive	150	Matt	45°	9-12	30cm/sec	45°	4-8	10cm/sec	150-160°C, 7-10 seconds, Medium pressure	Hot	51 cm x 25 meters	30 washes
INKJET FLEX	PU	Adhesive	120	Semi-Matt	45°	14-17	30cm/sec	45°	7-10	10cm/sec	150-170°C, 7-10 seconds, High pressure	Hot	A3, A4, 11"x17", 8.5"x11"	30 washes
TWILL CUT	Polyester	Adhesive	380	Fabric	45°	26-30	30cm/sec	45°	20-25	10cm/sec	150-170°C, 7-10 seconds, High pressure	Hot	50 cm x 25 meters	30 washes
TWILL PATCH	Polyester	Non-Adhesive	400	Fabric	-	-	-	-	-	-	150-170°C, 7-10 seconds, High pressure	Hot	50 cm x 25 meters	30 washes
METAL FABRIC	Fabric	Adhesive	360 ± 10	Fabric	45°	20-22	30cm/sec	45°	15-20	10cm/sec	150°C, 10 seconds, High pressure	Hot	47 cm x 25 meters	30 washes
3D PUFF	PU	Adhesive	150	Matt	45°	22-24	30cm/sec	45°	20-25	10cm/sec	120-140°C, 7 seconds, High pressure	Hot	51 cm x 25 meters	30 washes (cold wash)
3D REFLECTIVE	PU	Adhesive	600 ± 50	Glossy	45°	24-26	30cm/sec	45°	20-25	10cm/sec	150°C, 10 seconds, High pressure	Cool	50 cm x 25 meters	30 washes
REFLECTIVE PUFF	PU, Reflection Powder	Adhesive	240 ± 40	Glossy	45°	20-22	30cm/sec	45°	20-25	10cm/sec	140-145°C 10 seconds, Medium pressure	Warm	50 cm x 25 meters	30 washes
GLITTER PUFF	Glitter, PU	Adhesive	220 ± 30	Glossy	45°	20-22	30cm/sec	45°	20-25	10cm/sec	140-145°C, 10 seconds, Medium pressure	Hot	50 cm x 25 meters	30 washes
PVC ADHESIVE	PVC	Adhesive	150 ± 30	Matt	45°	14-17	30cm/sec	45°	7-10	10cm/sec	140°C, 10 seconds, High pressure	Hot	51 cm x 25 meters	50 washes
SELF-ADHESIVE VINYL	Polymeric PVC	Non-Adhesive	90	Semi-Matt	45°	8-10	15cm/sec	45°	3-4	10cm/sec	-	-	61 cm x 50 meters	30 washes
DTF FILM	PET	-	75	Both sides Matt	-	-	-	-	-	-	140-160°C, 7 seconds, Medium pressure	Hot	60 cm x 100 meters	30 washes
DTF INK	Ink	-	-	-	-	-	-	-	-	-	140-150°C, 10 seconds, Medium pressure	-	-	30 washes
DTF PAPER	Paper	-	90	-	-	-	-	-	-	-	150°C, 10 seconds, High pressure	Cool	60 cm x 100 meters	30 washes
TRANSFER TAPE	PET	Adhesive	70	-	-	-	-	-	-	-	-	-	50 cm x 50 meters	-